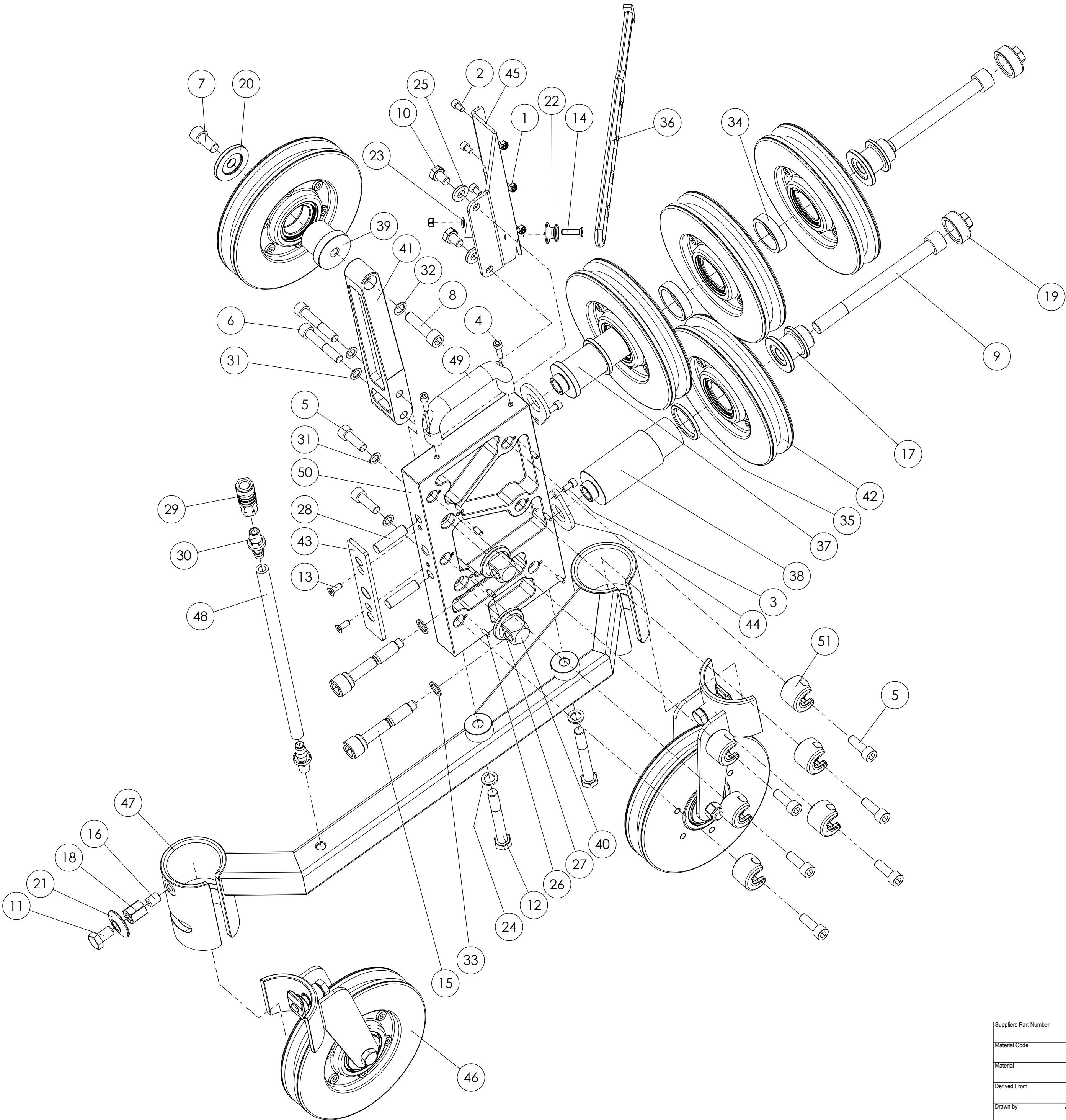
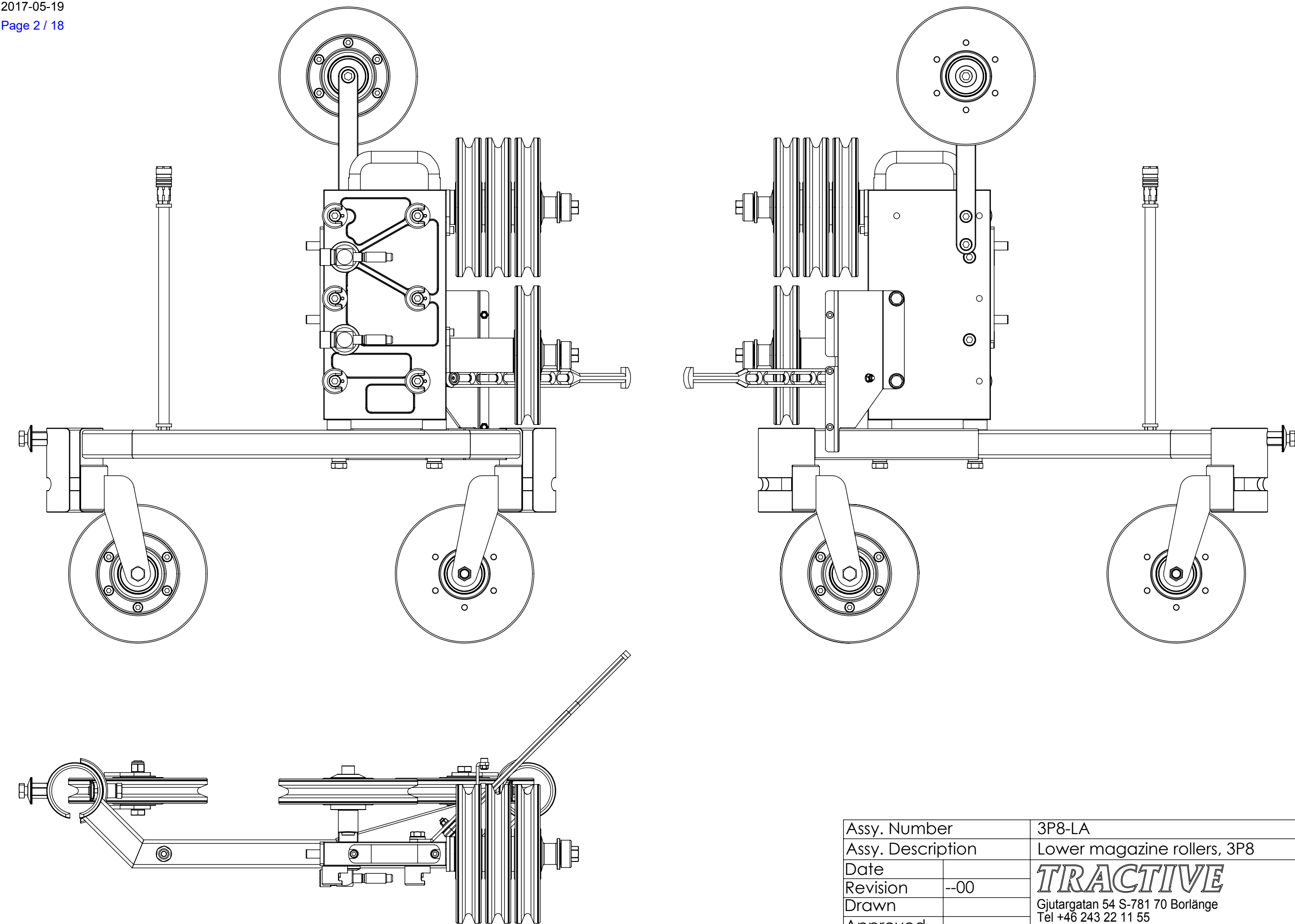


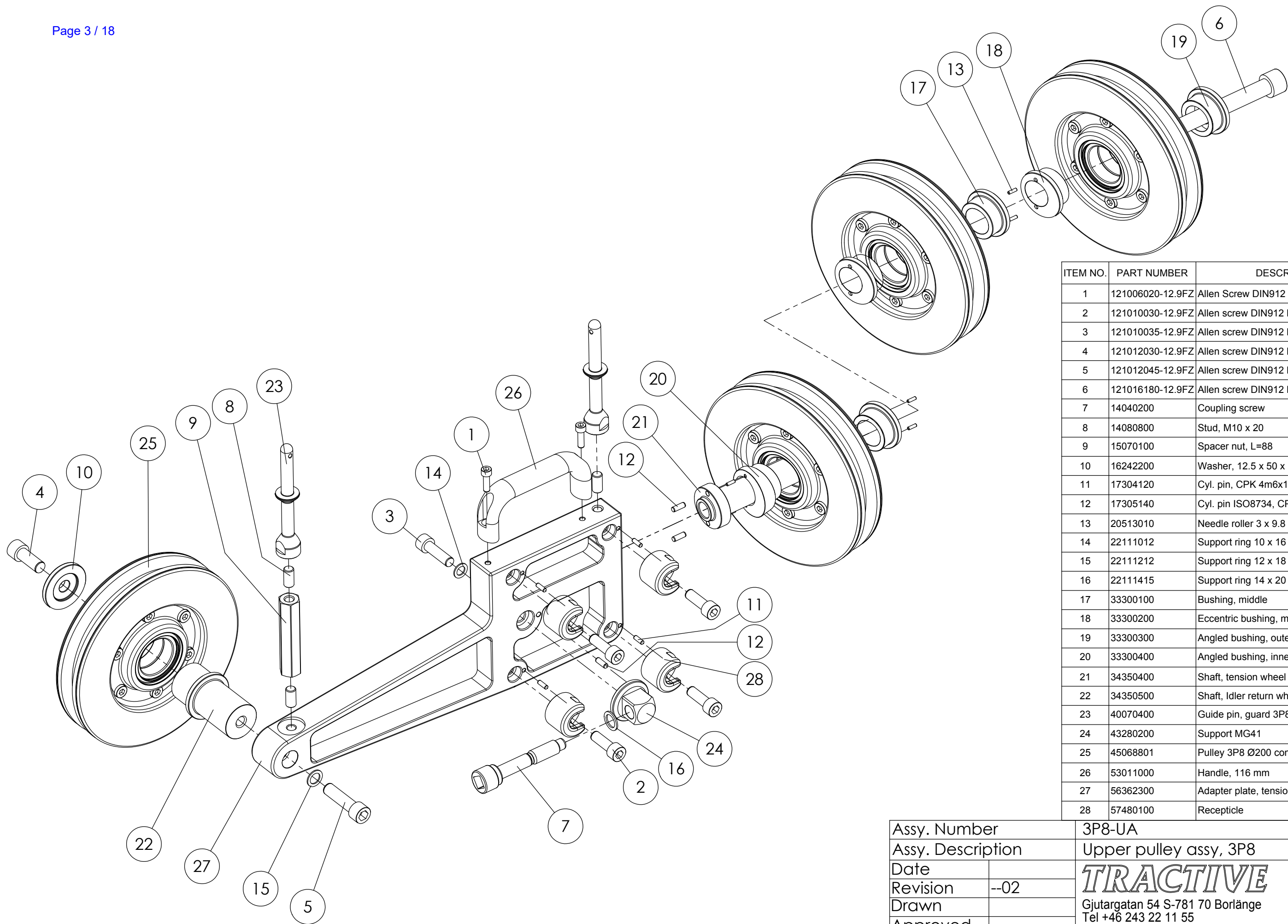


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	12071006	Nut M6 locking DIN985	4
2	121006010-8.8FZ	Allen Screw DIN912 M6 x 10 8.8Z	3
3	121006012-8.8FZ	Allen Screw DIN912 M6 x 12 8.8Z	2
4	121006020-12.9FZ	Allen Screw DIN912 M6 x 20 12.9Z	2
5	121010030-12.9FZ	Allen screw DIN912 M10 x 30 12.9Z	8
6	121010060-12.9FZ	Allen screw DIN912 M10 x 60 12.9Z	2
7	121012025-12.9FZ	Allen screw DIN912 M12 x 25 12.9Z	1
8	121012045-12.9FZ	Allen screw DIN912 M12 x 45 12.9Z	1
9	121016180-12.9FZ	Allen screw DIN912 M16 x 180 12.9Z	2
10	121110016-8.8FZ	Hex Screw DIN933 M10 x 16 8.8Z	2
11	121112020-8.8FZ	Hex screw DIN933 M12 x 20 8.8Z	1
12	121112090-8.8FZ	Hex screw DIN933 M12 x 90 8.8Z	2
13	123006016-10.9FZ	C/S Allen screw DIN7991 M6x16 10.9Z	2
14	123006025-10.9FZ	C/S Allen screw DIN7991 M6x25 10.9Z	1
15	14040200	Coupling screw	2
16	14082000	Pin screw M12 x 16 10.9 Z	1
17	14230100	Screw, guard, 3P8	2
18	15070200	Spacer nut, L=21	1
19	15090100	Lock nut, guard 3P8	2
20	16242200	Washer, 12.5 x 50 x 10	1
21	16242800	Washer, guard, slack side	1
22	16370500	Plastic knob for rubber strap	1
23	16400600	Plain washer 6.4 x 12 /M6	1
24	16401400	Plain washer 13 x 20 x 2 /M12	2
25	1641052204	Washer, TBRB 10.5 x 22 x 4	2
26	17304120	Cyl. pin, CPK 4m6x12 Hardened	6
27	17305120	Cyl. pin ISO8734, CPK 5m6x12 Hardened	2
28	17312450	Cyl. Pin, CPK 12m6 x 45	2
29	19250100	Coupling, Tema 1300, female, 1/4"	1
30	19303814	Fitting, 1/4" Push-lok 3/8"	2
31	22111012	Support ring 10 x 16 x 1.2 DIN988	4
32	22111212	Support ring 12 x 18 x 1.2 DIN988	1
33	22111415	Support ring 14 x 20 x 1.5-Z DIN988	2
34	22140700	Spacer, 40x50x12	2
35	22141000	Spacer, 40x50x5	2
36	31090200	Cable strap L = 360 mm	1
37	34350100	Shaft, straight magazine rollers	1
38	34350300	Shaft, single idler	1
39	34350600	Shaft, idler wrap wheel	1
40	43280200	Support MG41	2
41	43380200	Arm, wrap wheel	1
42	45068801	Pulley 3P8 Ø200 complete	5
43	46170100	Reinforcement, motor plate	1
44	46170200	Reinforcement, wheel shafts	2
45	46181100	Guard hinge plate	1
46	50628801	Swivel wheel assembly	2
47	50628900	Swivel wheel arm 3P8	1
48	52060380-315	Hose, Push-lok 10 mm, L=315	1
49	53011000	Handle, 116 mm	1
50	56362400	Adapter plate, lower pulleys 3P8	1
51	57480100	Recepticle	6

Suppliers Part Number		Supersedes		Date		Part Number 3P8-LA	
Material Code		Material Dimension		Procurement		Description Lower magazine rollers, 3P8	
Material		Geometric Tolerance		Proj			
Derived From		Scale 1:5		Mass		Sheet 1/2	
Drawn by		Approved by		Designed by		Revision --00	
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						TRACTIVE Gåringsgatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentrunder.com	

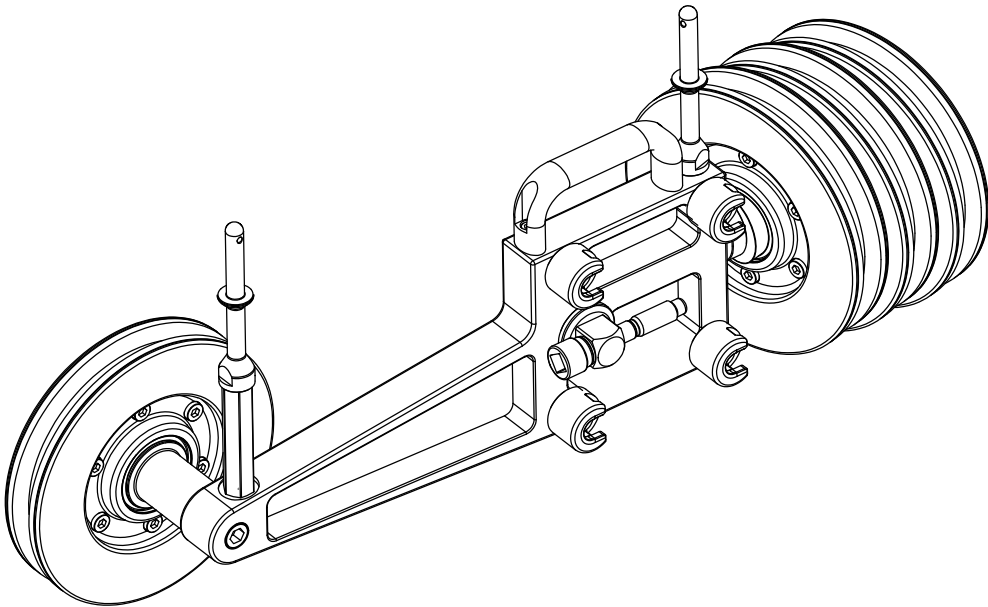
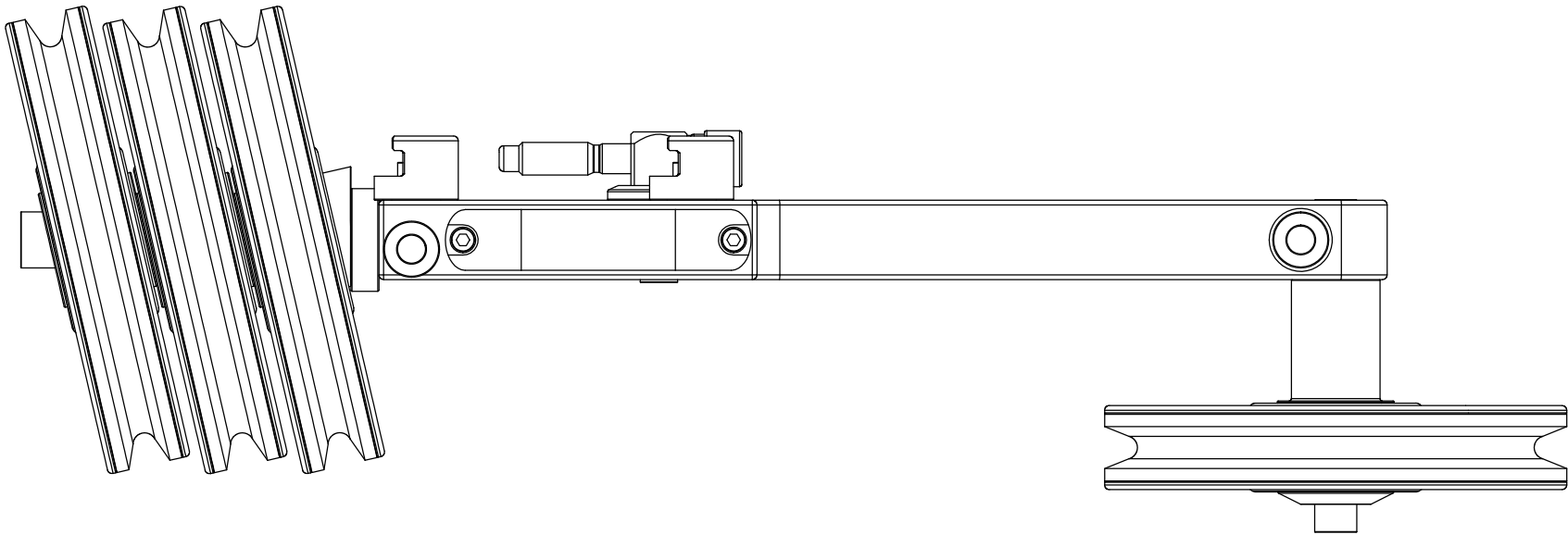
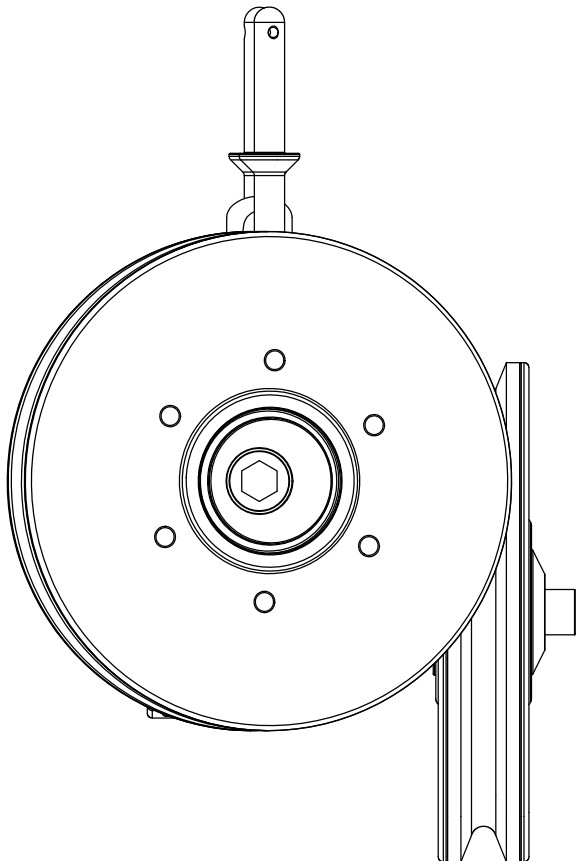
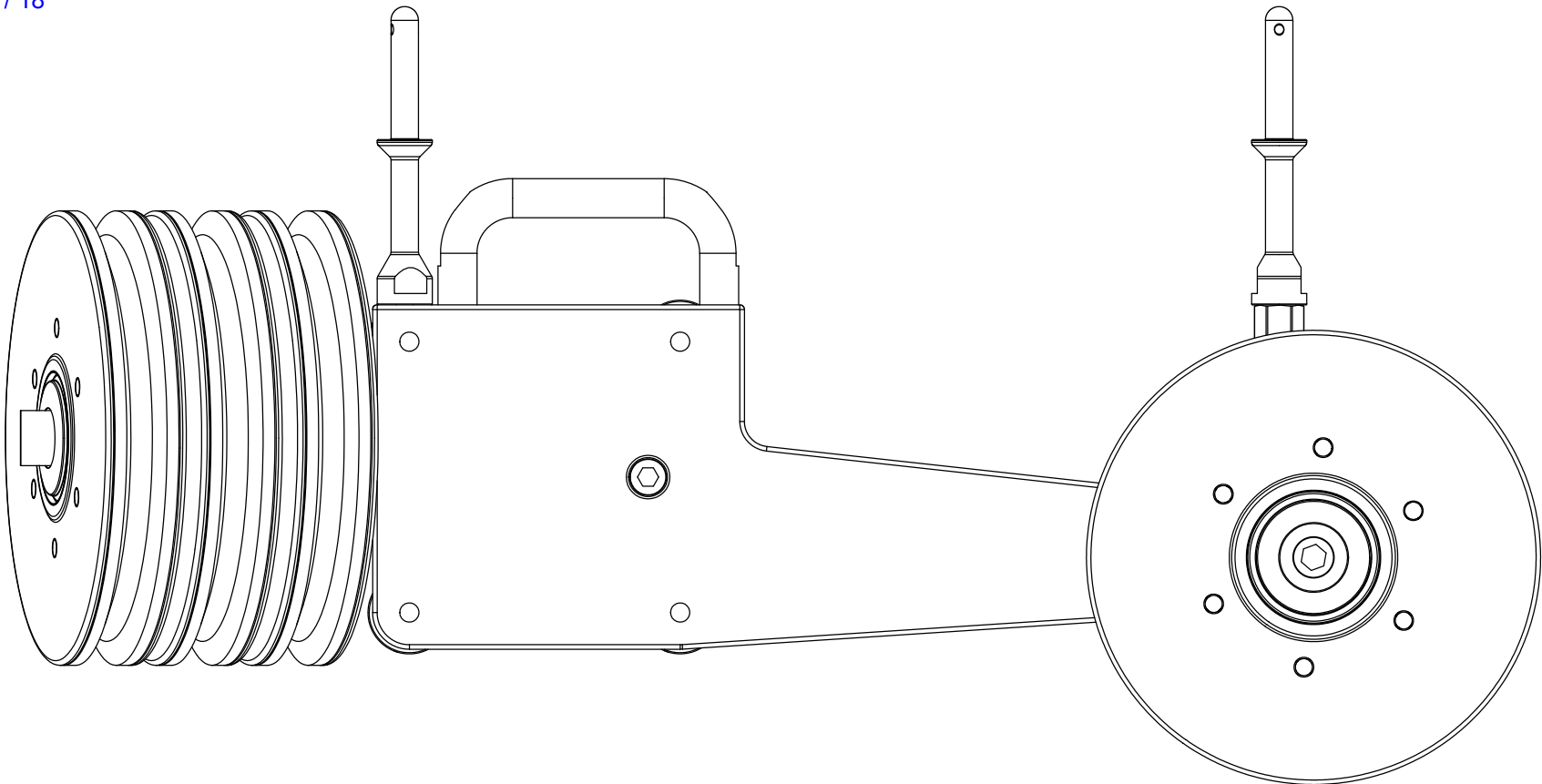


Assy. Number		3P8-LA		
Assy. Description		Lower magazine rollers, 3P8		
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com		
Revision	--00			
Drawn				
Approved				
Supercedes				
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		Drawing Size	A3	

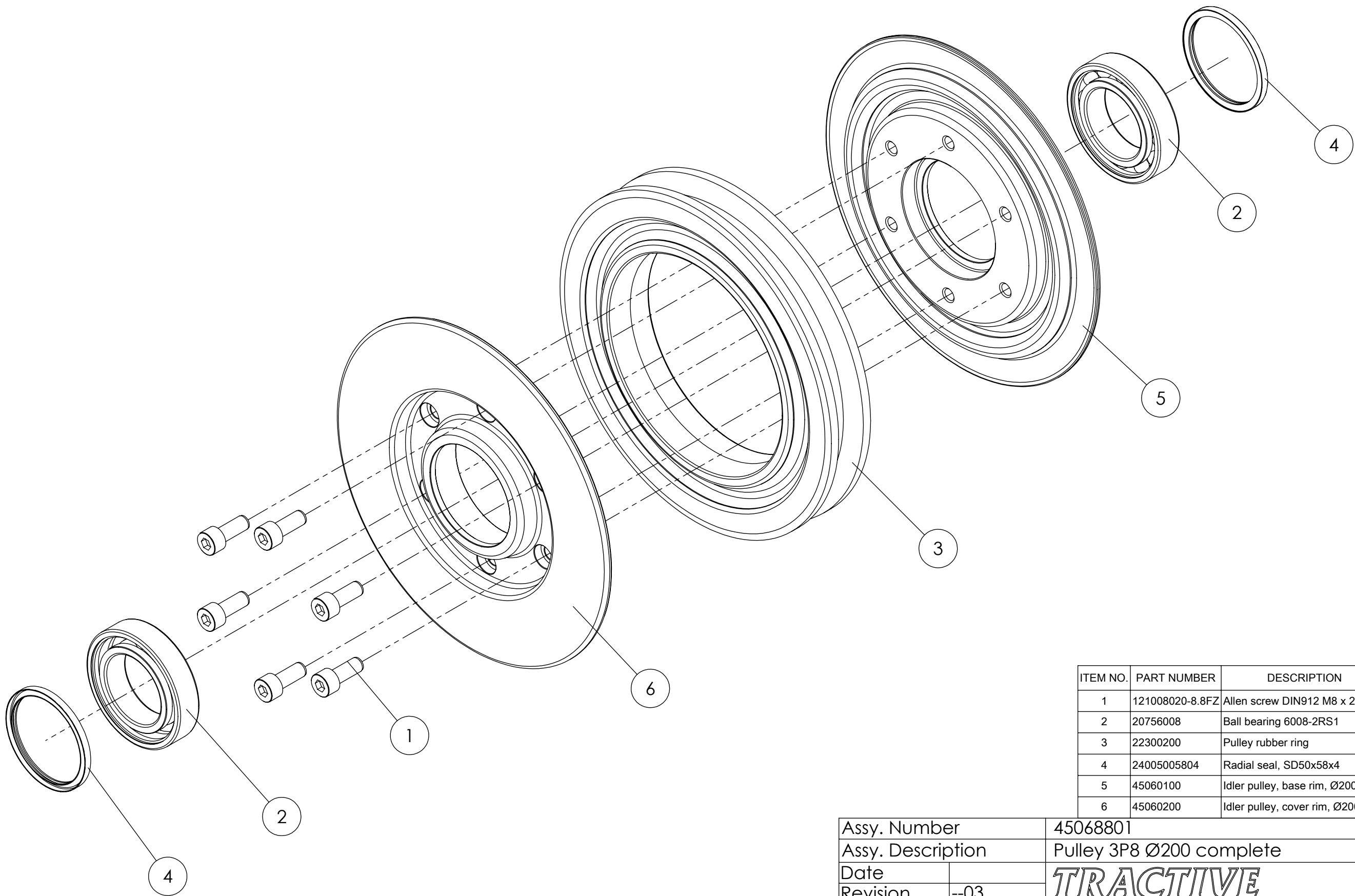


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	121006020-12.9FZ	Allen Screw DIN912 M6 x 20 12.9Z	2
2	121010030-12.9FZ	Allen screw DIN912 M10 x 30 12.9Z	4
3	121010035-12.9FZ	Allen screw DIN912 M10 x 35 12.9Z	1
4	121012030-12.9FZ	Allen screw DIN912 M12 x 30 12.9Z	1
5	121012045-12.9FZ	Allen screw DIN912 M12 x 45 12.9Z	1
6	121016180-12.9FZ	Allen screw DIN912 M16 x 180 12.9Z	1
7	14040200	Coupling screw	1
8	14080800	Stud, M10 x 20	3
9	15070100	Spacer nut, L=88	1
10	16242200	Washer, 12.5 x 50 x 10	1
11	17304120	Cyl. pin, CPK 4m6x12 Hardened	4
12	17305140	Cyl. pin ISO8734, CPK 5m6x14 Hardened	3
13	20513010	Needle roller 3 x 9.8	6
14	22111012	Support ring 10 x 16 x 1.2 DIN988	1
15	22111212	Support ring 12 x 18 x 1.2 DIN988	1
16	22111415	Support ring 14 x 20 x 1.5-Z DIN988	1
17	33300100	Bushing, middle	2
18	33300200	Eccentric bushing, middle Ø 3.1 3P8	2
19	33300300	Angled bushing, outer	1
20	33300400	Angled bushing, inner	1
21	34350400	Shaft, tension wheel	1
22	34350500	Shaft, idler return wheel	1
23	40070400	Guide pin, guard 3P8	2
24	43280200	Support MG41	1
25	45068801	Pulley 3P8 Ø200 complete	4
26	53011000	Handle, 116 mm	1
27	56362300	Adapter plate, tension wheels	1
28	57480100	Recepticle	4

Assy. Number		3P8-UA	
Assy. Description		Upper pulley assy, 3P8	
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com	
Revision	--02		
Drawn			
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Supercedes			
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		Drawing Size	A3
		SHEET 1 OF 2	

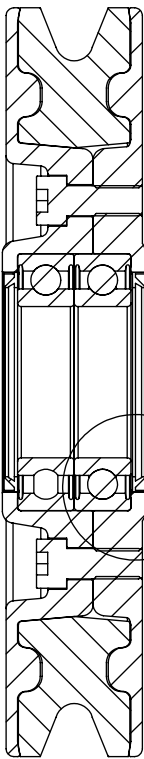
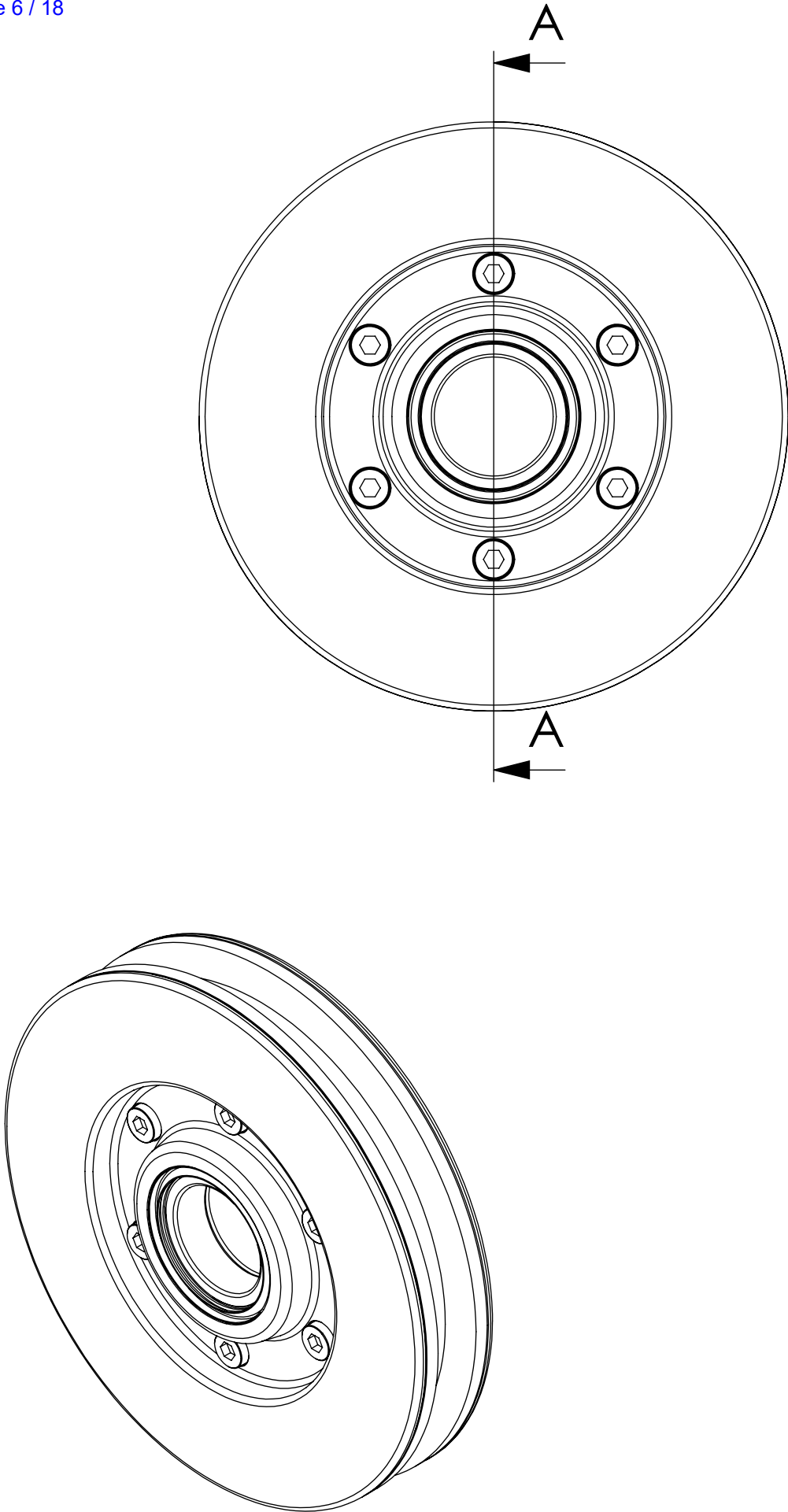


Assy. Number		3P8-UA		
Assy. Description		Upper pulley assy, 3P8		
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com		
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Drawn				
Approved				
Supercedes				
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		Drawing Size	A3	

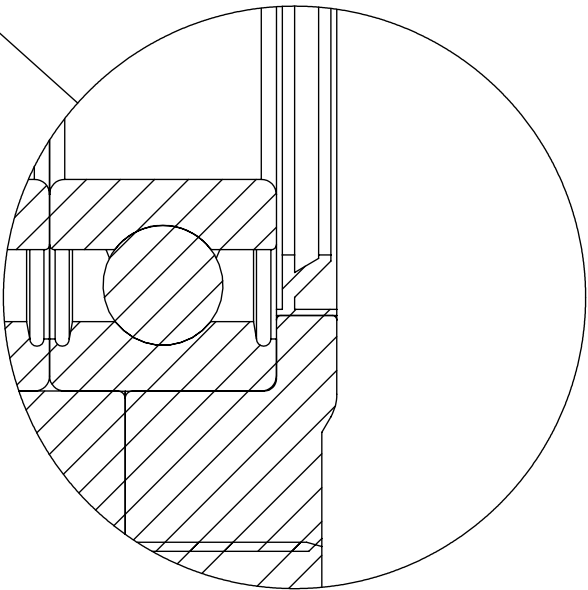


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	121008020-8.8FZ	Allen screw DIN912 M8 x 20 8.8Z	6
2	20756008	Ball bearing 6008-2RS1	2
3	22300200	Pulley rubber ring	1
4	24005005804	Radial seal, SD50x58x4	2
5	45060100	Idler pulley, base rim, Ø200	1
6	45060200	Idler pulley, cover rim, Ø200	1

Assy. Number		45068801		
Assy. Description		Pulley 3P8 Ø200 complete		
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com		
Revision	--03			
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Supercedes				
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		Drawing Size	A3	

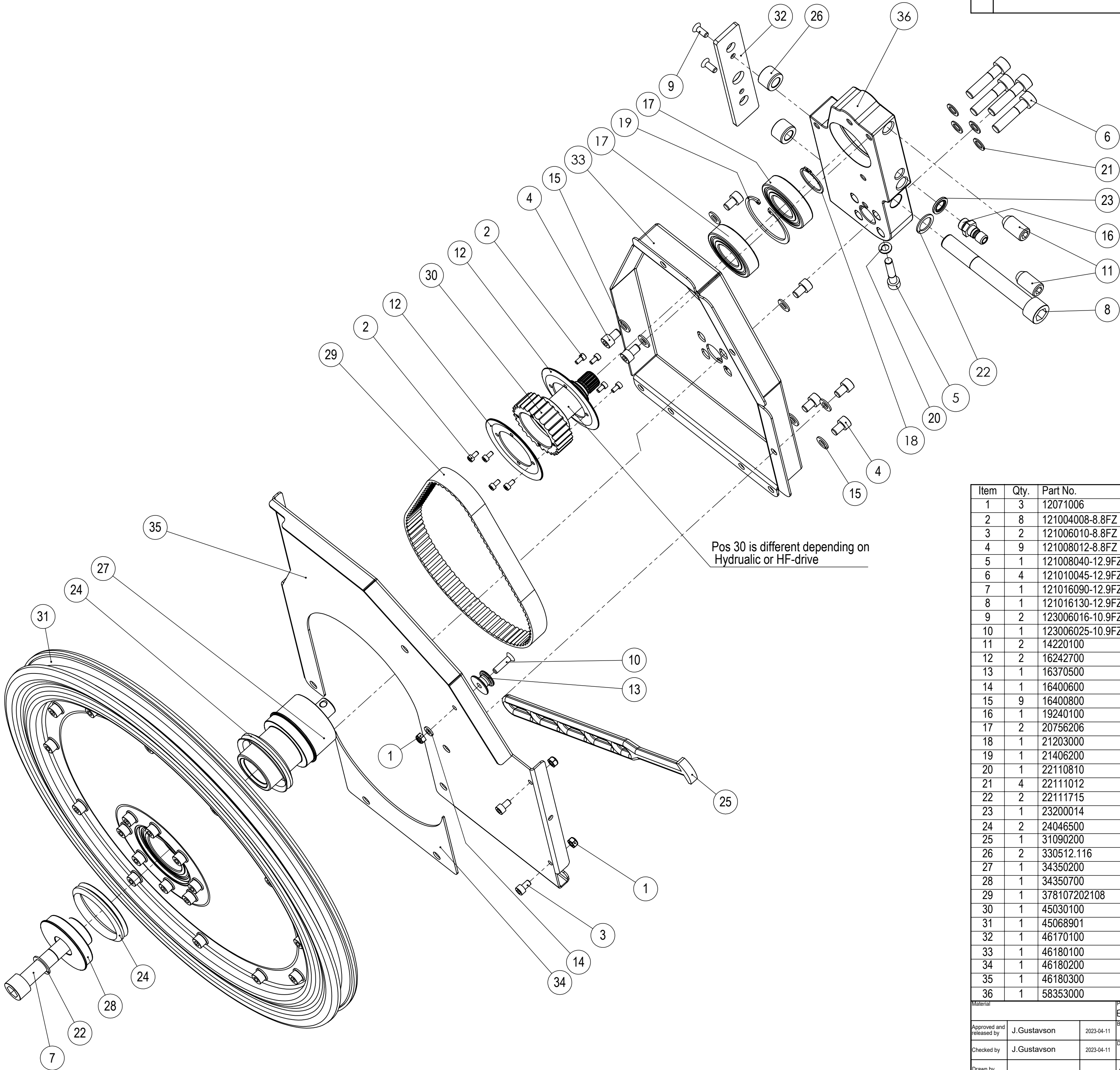


A-A



B

Assy. Number		45068801		
Assy. Description		Pulley 3P8 Ø200 complete		
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com		
Revision	--03			
Drawn				
Approved				
Supercedes				
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		Drawing Size	A3	

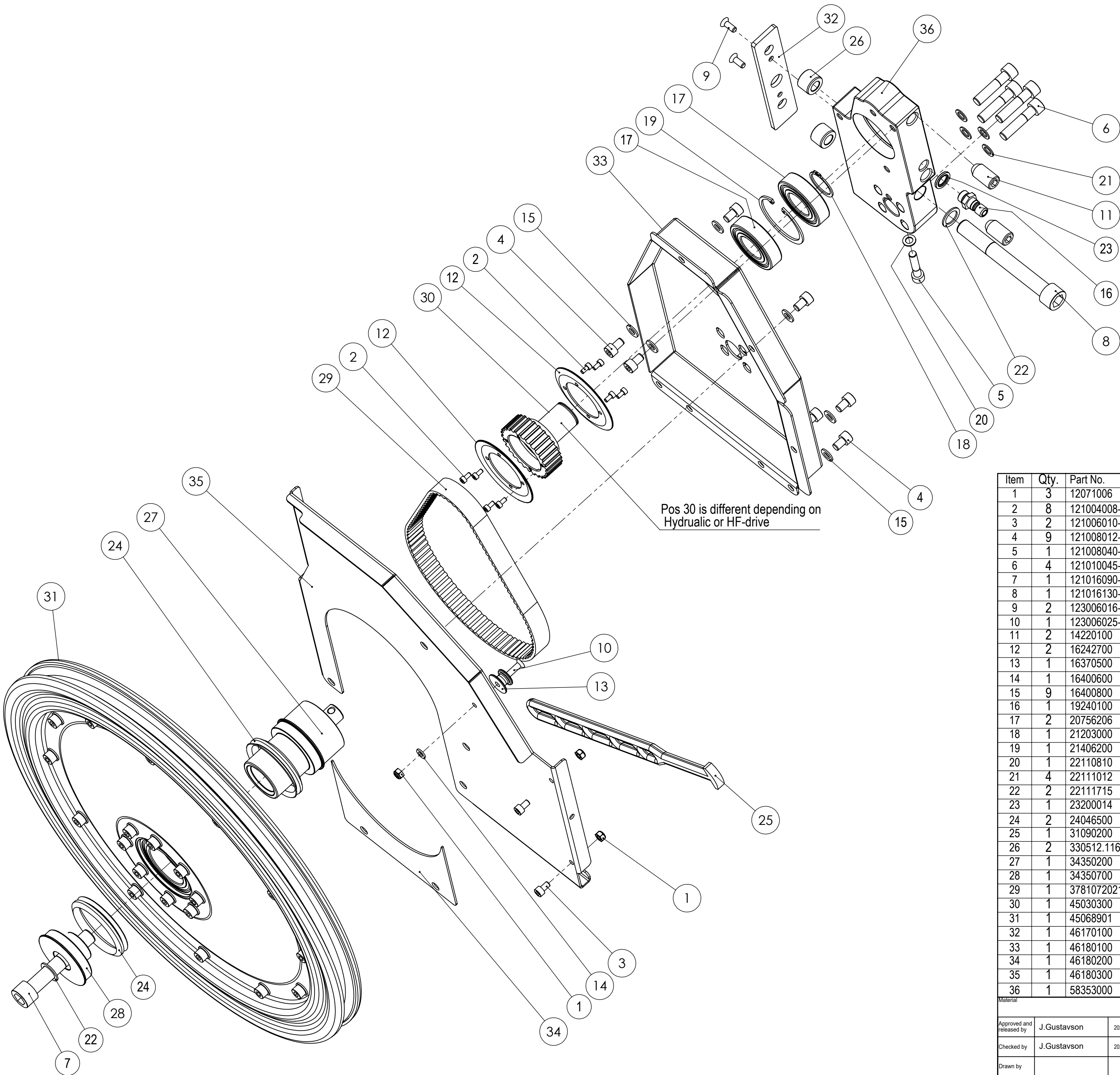


Pos 30 is different depending on
Hydraulic or HF-drive

Item	Qty.	Part No.	Description	Note
1	3	12071006	Nut M6, Nyloc DIN985	
2	8	121004008-8.8FZ	Allen screw DIN912 M4 x 8 8.8Z	
3	2	121006010-8.8FZ	Allen screw DIN912 M6 x 10 8.8Z	
4	9	121008012-8.8FZ	Allen screw DIN912 M8 x 12 8.8Z	
5	1	121008040-12.9FZ	Allen screw DIN912 M8 x 40 12.9Z	
6	4	121010045-12.9FZ	Allen screw DIN912 M10 x 45 12.9Z	
7	1	121016090-12.9FZ	Allen screw DIN912 M16 x 90 12.9Z	
8	1	121016130-12.9FZ	Allen screw DIN912 M16 x 130 12.9Z	
9	2	123006016-10.9FZ	C/S Allen screw DIN7991 M6x16 10.9Z	
10	1	123006025-10.9FZ	C/S Allen screw DIN7991 M6x25 10.9Z	
11	2	14220100	Coupling screw	
12	2	16242700	Guide washer, pulley, 3P8	
13	1	16370500	Plastic knob for rubber strap	
14	1	16400600	Plain washer 6.4 x 12 /M6	
15	9	16400800	Plain washer 8.4 x 16 x 1.6 /M8	
16	1	19240100	Coupling male 1/4" Tema 1300	
17	2	20756206	Radial support 6206-2RS1/C3	
18	1	21203000	Circlip Sga 30 DIN 471 - 30 x 1.5	
19	1	21406200	Circlip Sgh 62 DIN 472 - 62 x 2.0	
20	1	22110810	Support ring 8 x 14 x 1.2 DIN988	
21	4	22111012	Support ring 10 x 16 x 1.2 DIN988	
22	2	22111715	Support ring 17 x 24 x 1.5 DIN988	
23	1	23200014	Dowty washer, 1/4"	
24	2	24046500	Seal V-65 NBR70	
25	1	31090200	Cable strap L = 360 mm	
26	2	330512.116	Bushing, 12.1 x 22 x 16	
27	1	34350200	Shaft, main drive pulley	Drive shaft 3P8
28	1	34350700	End cap, main drive pulley 3P8	
29	1	378107202108	Polybelt for 3P8	
30	1	45030100	Belt pulley 28T for HF 3P8	
31	1	45068901	Main Drive Pulley Ø500 3P8 cpl	
32	1	46170100	Reinforcement, motor plate	
33	1	46180100	Guard, belt drive, 3P8	
34	1	46180200	Guard, inner lower, main drive pulley, 3P8	
35	1	46180300	Guard, inner, main drive pulley, 3P8	
36	1	58353000	Plate, HF-motor, 3P8	

Material	Proj	Scale	Units	Mass, gram	Geometric tolerances	This drawing defines the requirements of the finished (complete) part(s), if not stated otherwise
	Beskrivning	1:3	mm / g			
Approved and released by	J.Gustavson	2023-04-11	Description	3P8-DP Drive pulley 3P8 HF cpl		
Checked by	J.Gustavson	2023-04-11	Sheet	1/4		
Drawn by			Drawing number	3P8-DP		
Designed by	JGustafsson		Category	Revision	1	B

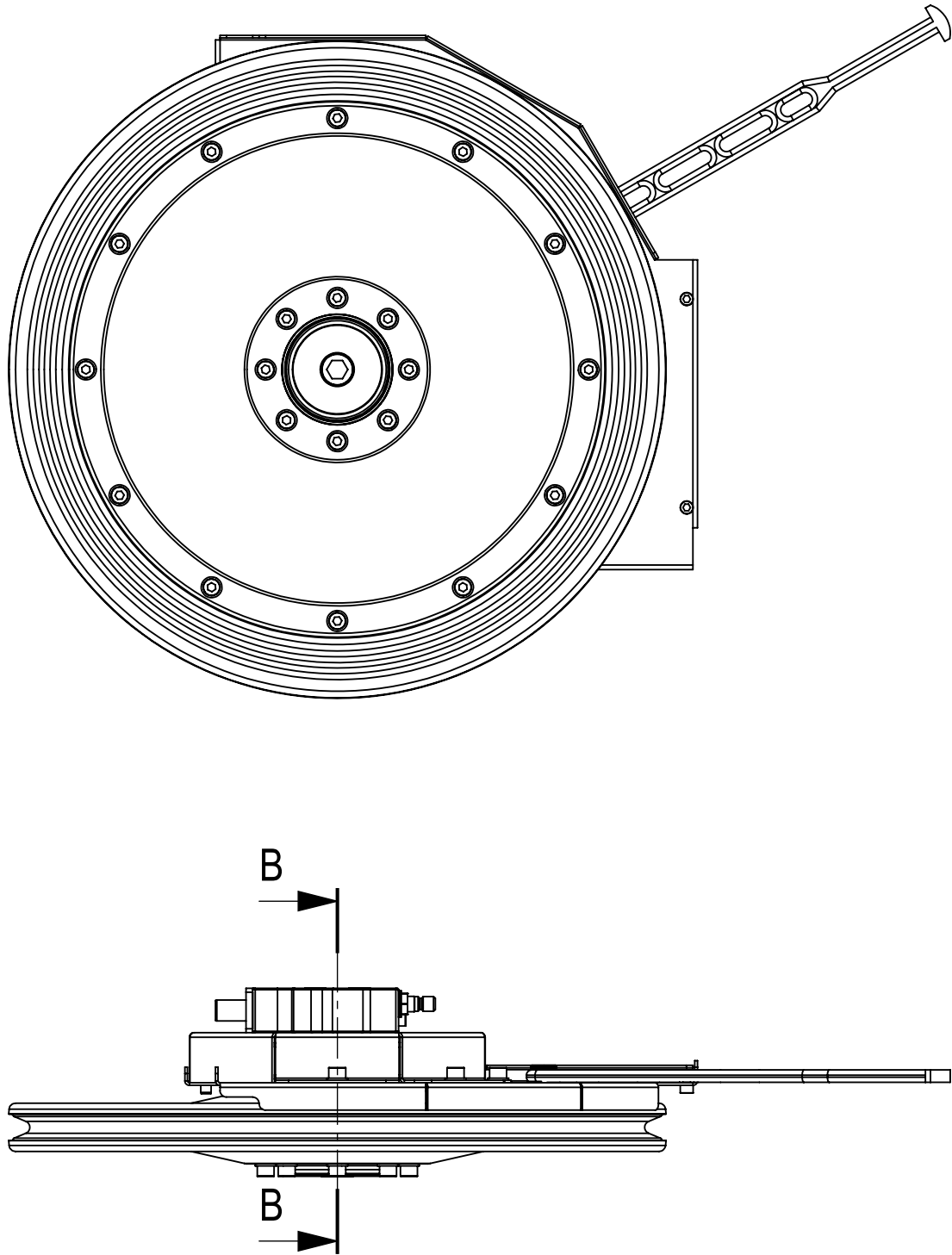
Rev.	Note	Date	Rev. By	Appr. By
B	New Document	2023-04-11	JG	JG



Pos 30 is different depending on
Hydraulic or HF-drive

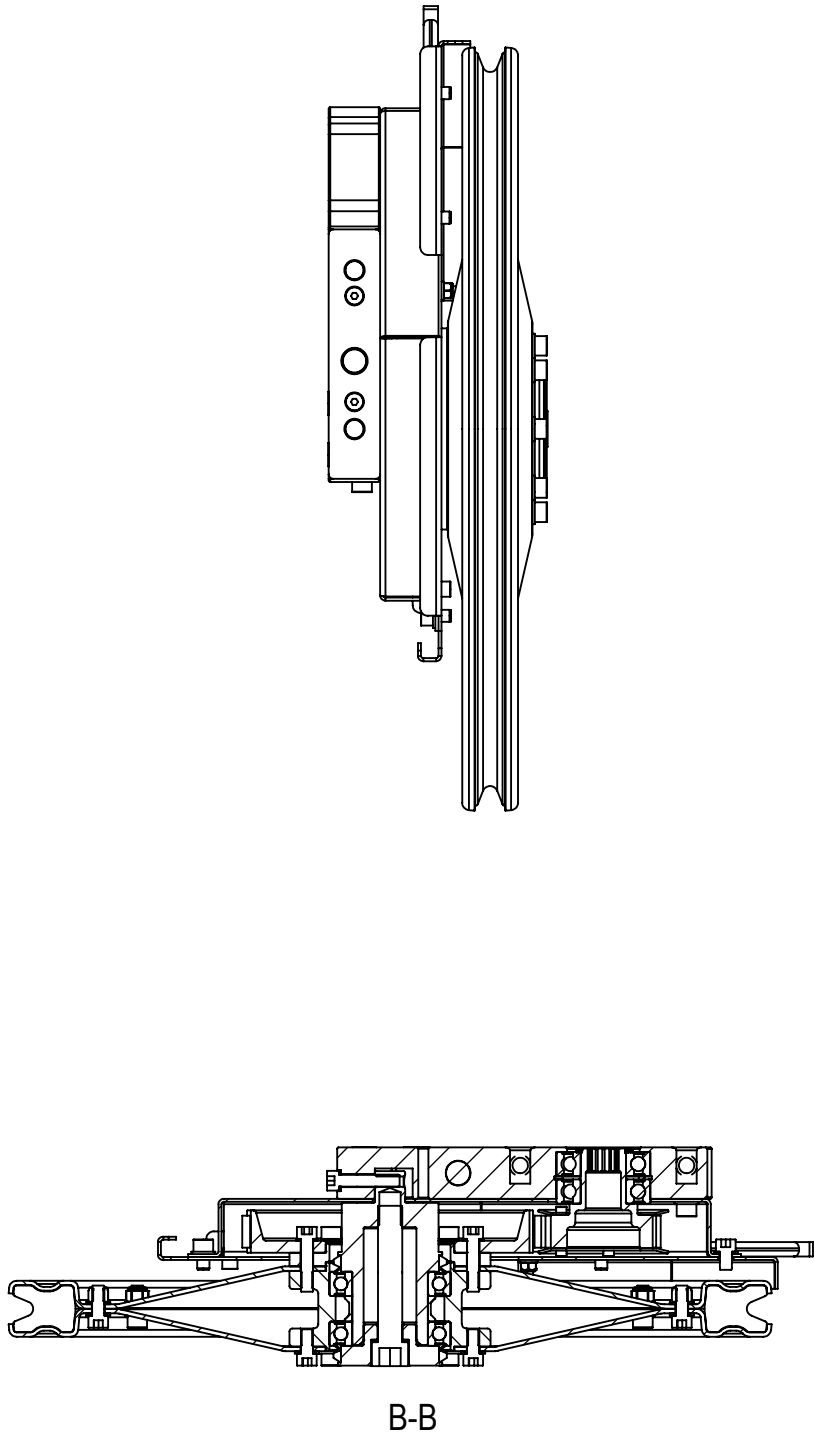
Item	Qty.	Part No.	Description	Note
1	3	12071006	Nut M6, Nyloc DIN985	
2	8	121004008-8.8FZ	Allen screw DIN912 M4 x 8 8.8Z	
3	2	121006010-8.8FZ	Allen screw DIN912 M6 x 10 8.8Z	
4	9	121008012-8.8FZ	Allen screw DIN912 M8 x 12 8.8Z	
5	1	121008040-12.9FZ	Allen screw DIN912 M8 x 40 12.9Z	
6	4	121010045-12.9FZ	Allen screw DIN912 M10 x 45 12.9Z	
7	1	121016090-12.9FZ	Allen screw DIN912 M16 x 90 12.9Z	
8	1	121016130-12.9FZ	Allen screw DIN912 M16 x 130 12.9Z	
9	2	123006016-10.9FZ	C/S Allen screw DIN7991 M6x16 10.9Z	
10	1	123006025-10.9FZ	C/S Allen screw DIN7991 M6x25 10.9Z	
11	2	14220100	Coupling screw	
12	2	16242700	Guide washer, pulley, 3P8	
13	1	16370500	Plastic knob for rubber strap	
14	1	16400600	Plain washer 6.4 x 12 /M6	
15	9	16400800	Plain washer 8.4 x 16 x 1.6 /M8	
16	1	19240100	Coupling male 1/4" Tema 1300	
17	2	20756206	Radial support 6206-2RS1/C3	
18	1	21203000	Circlip Sga 30 DIN 471 - 30 x 1.5	
19	1	21406200	Circlip Sgh 62 DIN 472 - 62 x 2.0	
20	1	22110810	Support ring 8 x 14 x 1.2 DIN988	
21	4	22111012	Support ring 10 x 16 x 1.2 DIN988	
22	2	22111715	Support ring 17 x 24 x 1.5 DIN988	
23	1	23200014	Dowty washer, 1/4"	
24	2	24046500	Seal V-65 NBR70	
25	1	31090200	Cable strap L = 360 mm	
26	2	330512.116	Bushing, 12.1 x 22 x 16	
27	1	34350200	Shaft, main drive pulley	Drive shaft 3P8
28	1	34350700	End cap, main drive pulley 3P8	
29	1	378107202108	Polybelt for 3P8	
30	1	45030300	Belt pulley, 28 teeth, hyd motor	
31	1	45068901	Main Drive Pulley Ø500 3P8 cpl	
32	1	46170100	Reinforcement, motor plate	
33	1	46180100	Guard, belt drive, 3P8	
34	1	46180200	Guard, inner lower, main drive pulley, 3P8	
35	1	46180300	Guard, inner, main drive pulley, 3P8	
36	1	58353000	Plate, HF-motor, 3P8	

Material	Scale	Units	Mass, gram	Geometric tolerances	This drawing defines the requirements of the finished (complete) part(s), if not stated otherwise
	1:3	mm / g			
Approved and released by	J.Gustavson	2023-04-11	Description		
Checked by	J.Gustavson	2023-04-11	3P8-DP Drive pulley 3P8 Hyd cpl		
Drawn by			Sheet Drawing number		
Designed by	JGustafsson		3/4 3P8-DP		
Category Revision					1 B

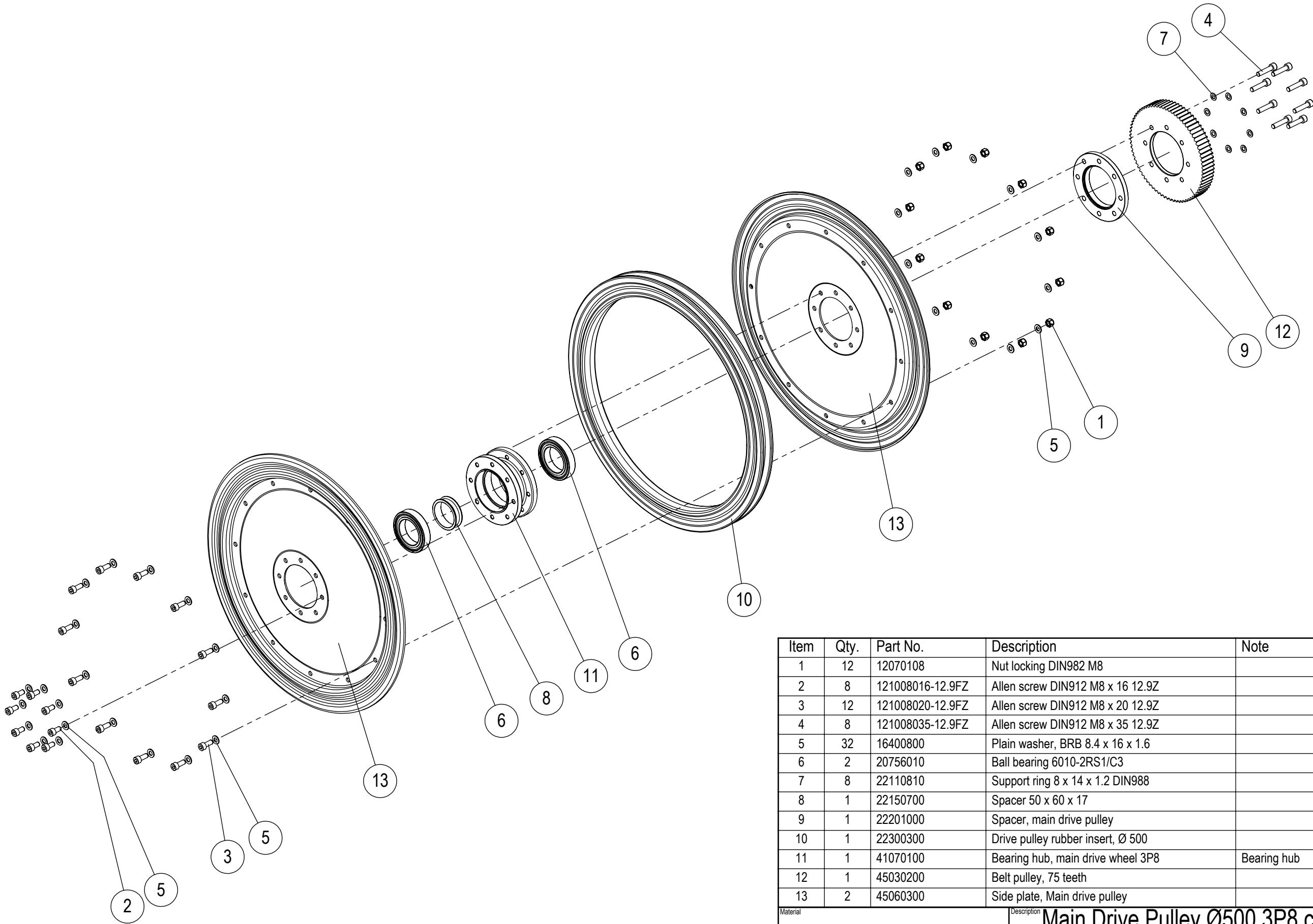


Material			Proj	Scale	Units	Mass, gram	Geometric tolerances		This drawing defines the requirements of the finished (complete) part(s), if not stated otherwise	
				1:5	mm / g					
Approved and released by	J.Gustavson	2023-04-11	Beskrivning							
Checked by	J.Gustavson	2023-04-11	Description							
			3P8-DP Drive pulley 3P8 Hyd cpl							
Drawn by			<i>TRACTIVE</i>			Sheet	Drawing number		Category	Revision
Designed by	JGustafsson		Gjutargatan 54 S-781 70 Borlänge - Sweden			4/4	3P8-DP		1	B

Rev.	Note	Date	Rev. By	Appr. By
B	New Document	2023-04-11	JG	JG

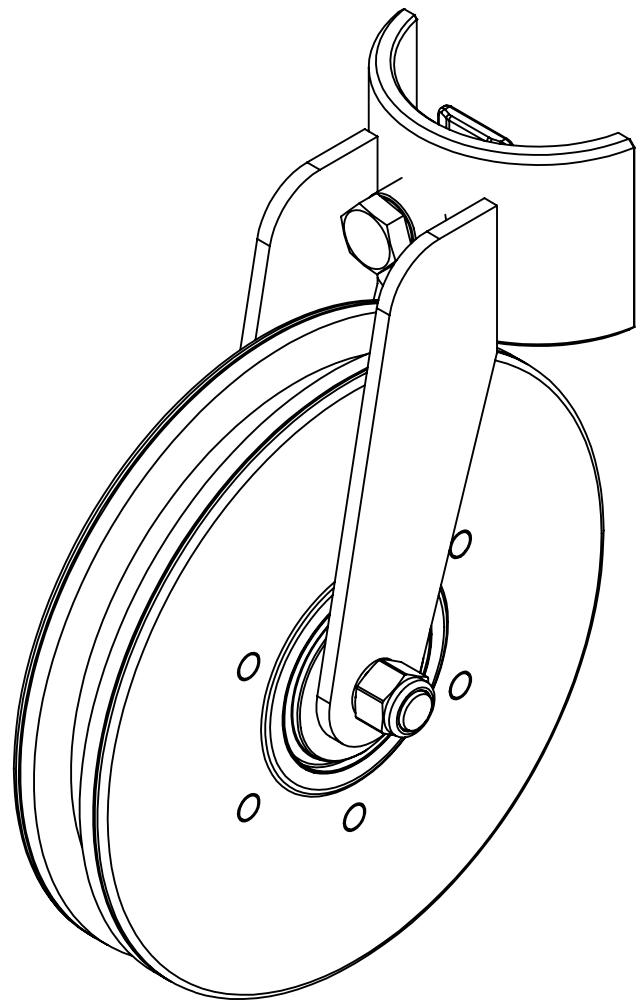
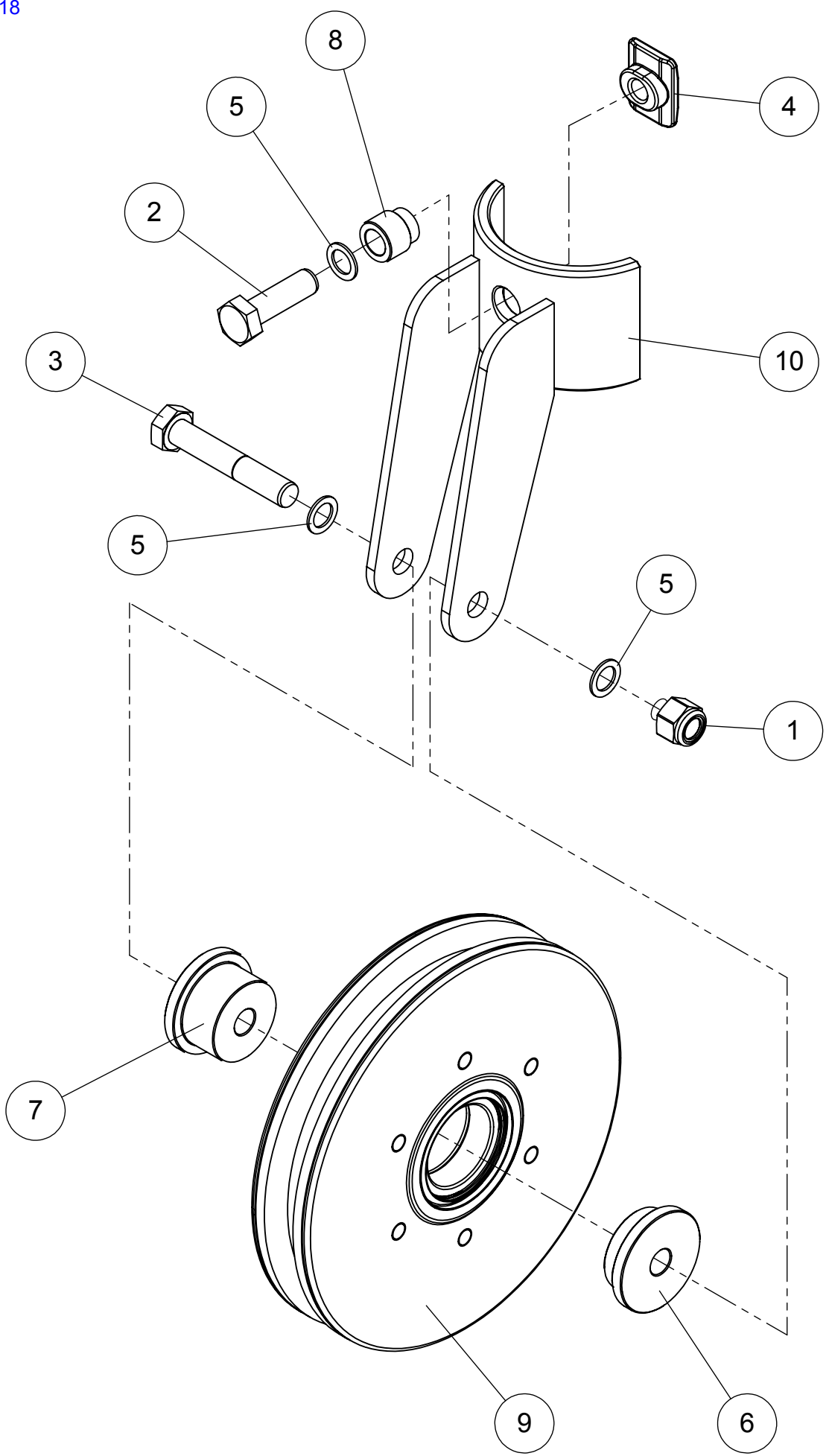


Rev.	Note	Date	Rev. By	Appr. By
A	Updated after migration	2017-12-15	JG	JT



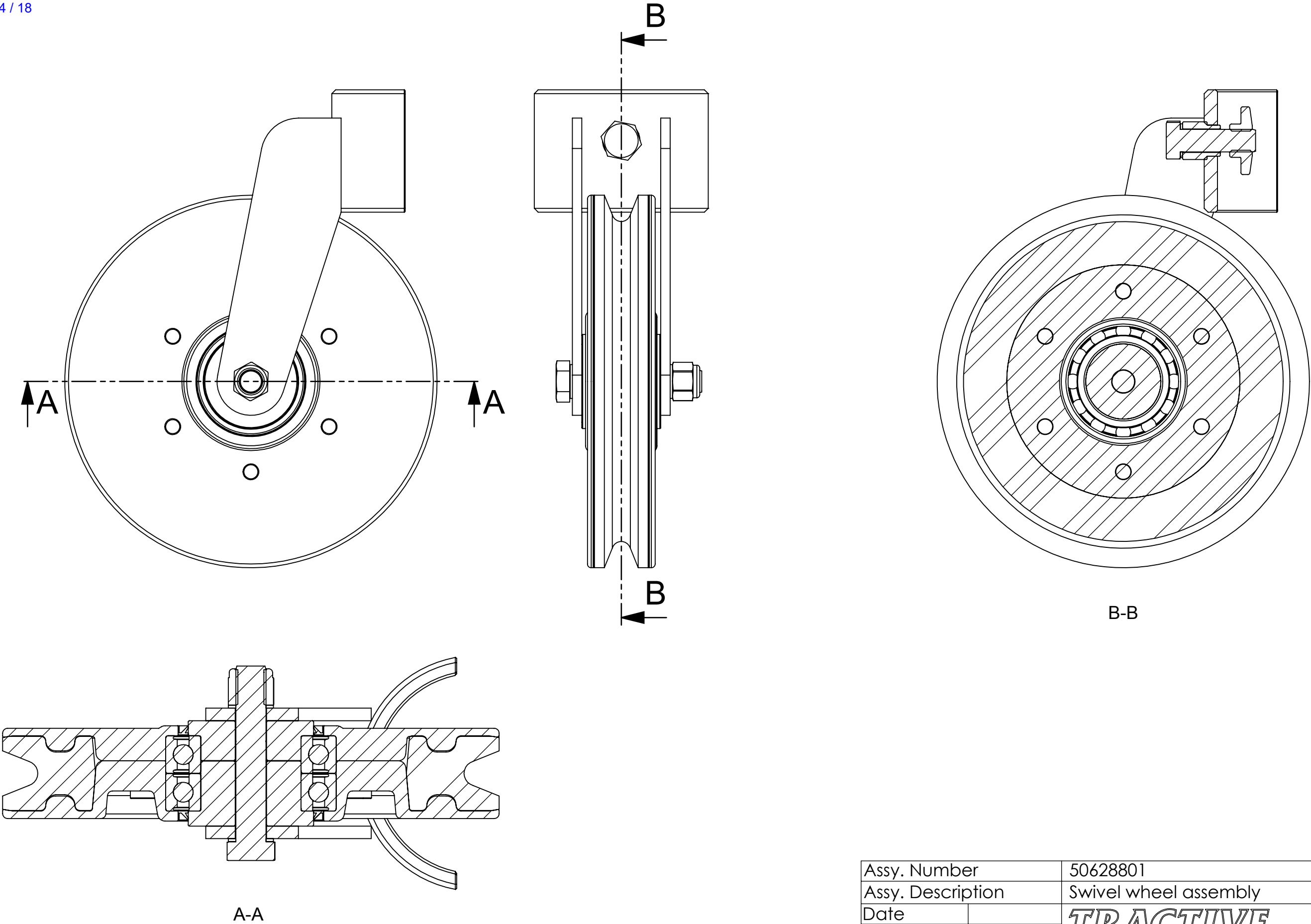
Item	Qty.	Part No.	Description	Note
1	12	12070108	Nut locking DIN982 M8	
2	8	121008016-12.9FZ	Allen screw DIN912 M8 x 16 12.9Z	
3	12	121008020-12.9FZ	Allen screw DIN912 M8 x 20 12.9Z	
4	8	121008035-12.9FZ	Allen screw DIN912 M8 x 35 12.9Z	
5	32	16400800	Plain washer, BRB 8.4 x 16 x 1.6	
6	2	20756010	Ball bearing 6010-2RS1/C3	
7	8	22110810	Support ring 8 x 14 x 1.2 DIN988	
8	1	22150700	Spacer 50 x 60 x 17	
9	1	22201000	Spacer, main drive pulley	
10	1	22300300	Drive pulley rubber insert, Ø 500	
11	1	41070100	Bearing hub, main drive wheel 3P8	Bearing hub
12	1	45030200	Belt pulley, 75 teeth	
13	2	45060300	Side plate, Main drive pulley	

Material		Description			Main Drive Pulley Ø500 3P8 cpl	
Geometric Tolerance		Sheet	1/2	Mass in Gram	7777	Dim.in mm
		Date		Proj		Note
		Drawn by	Designed by	Scale	1:7	Part Number
			JG			45068901
						A

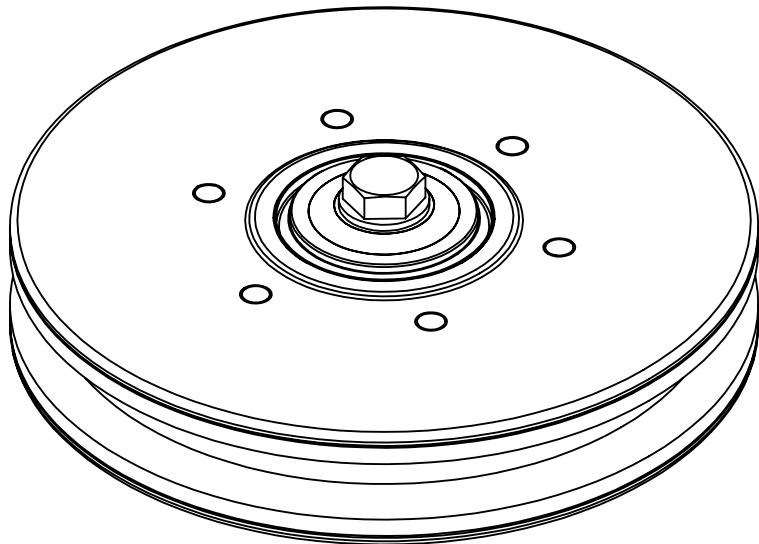
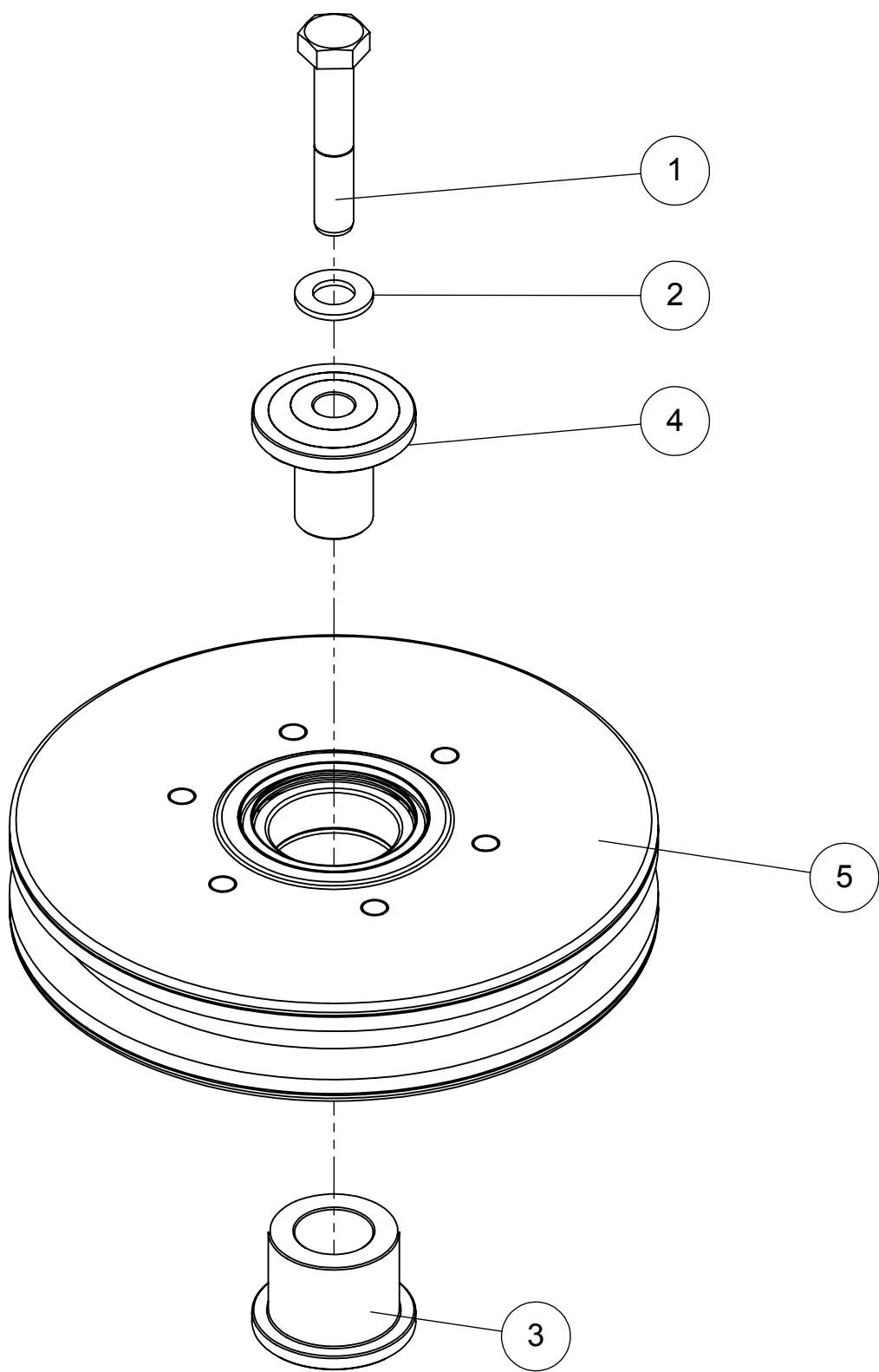


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	12070112	Nut locking DIN982 M12	1
2	121112040-8.8FZ	Hex screw DIN933 M12 x 40 8.8Z	1
3	121112070-8.8FZ	Hex screw DIN933 M12 x 70 8.8Z	1
4	15200100	Groove nut, M12	1
5	22111212	Support ring 12 x 18 x 1.2 DIN988	3
6	22141100	Spacer, 12.5 x 40 x 50 x 26	1
7	22141200	Spacer, 12.5 x 40 x 50 x 26	1
8	22141300	Distance sleeve	1
9	45068801	Pulley 3P8 Ø200 complete	1
10	50628800	Swivelling fork	1

Assy. Number		50628801	
Assy. Description		Swivel wheel assembly	
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com	
Revision	--04		
Drawn			
Approved			
Supercedes			
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		Drawing Size	A3
		SHEET 1 OF 2	

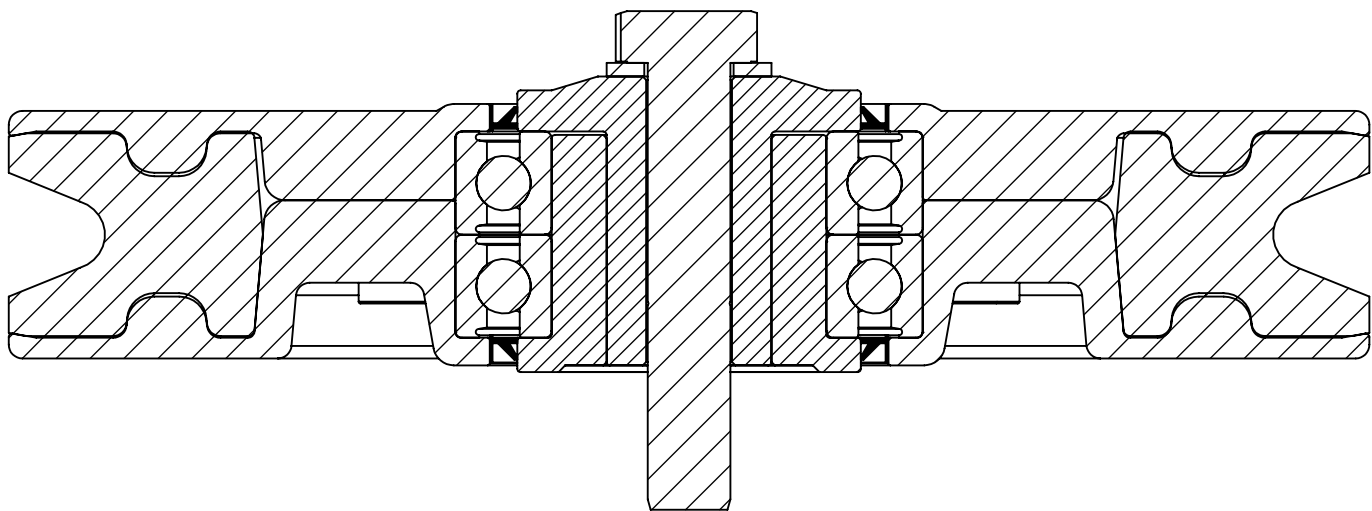


Assy. Number		50628801		
Assy. Description		Swivel wheel assembly		
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com		
Revision	--04			
Drawn				
Approved				
Supersedes				
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		Drawing Size	A3	

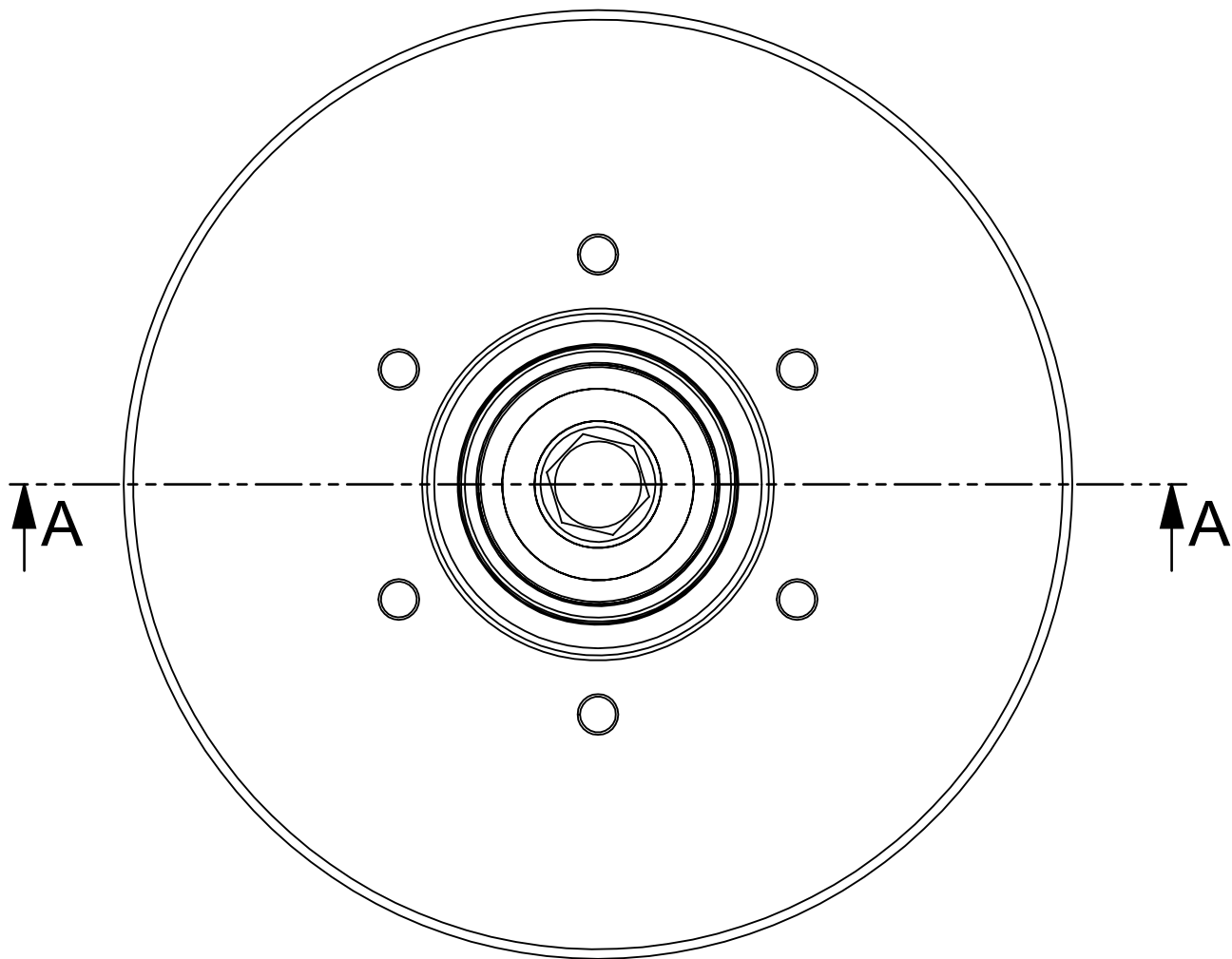
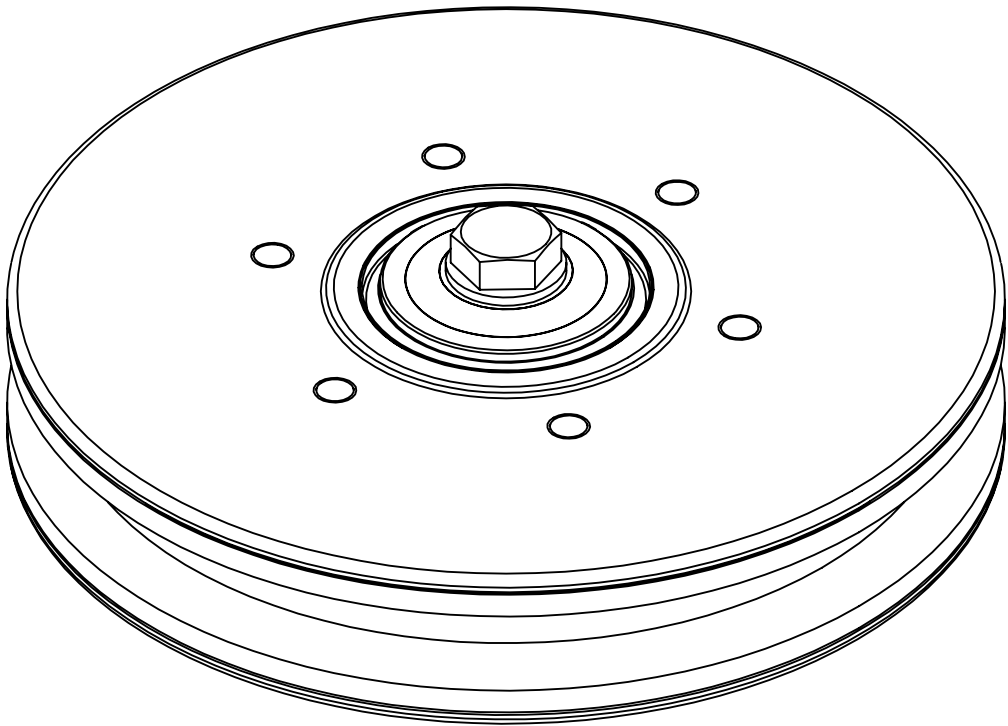


ITEM NO.	PART/ASSY NUMBER	DESCRIPTION	QTY.
1	121112065-8.8FZ	Hex screw DIN933 M12 x 65 8.8Z	1
2	16401200	Plain washer, 13 x 24 x 2	1
3	22150800	Axel, Outer for singel sattelite pulley	1
4	22150900	Axel, Inner for singel sattelite pulley	1
5	45068801	Pulley 3P8 Ø200 complete	1

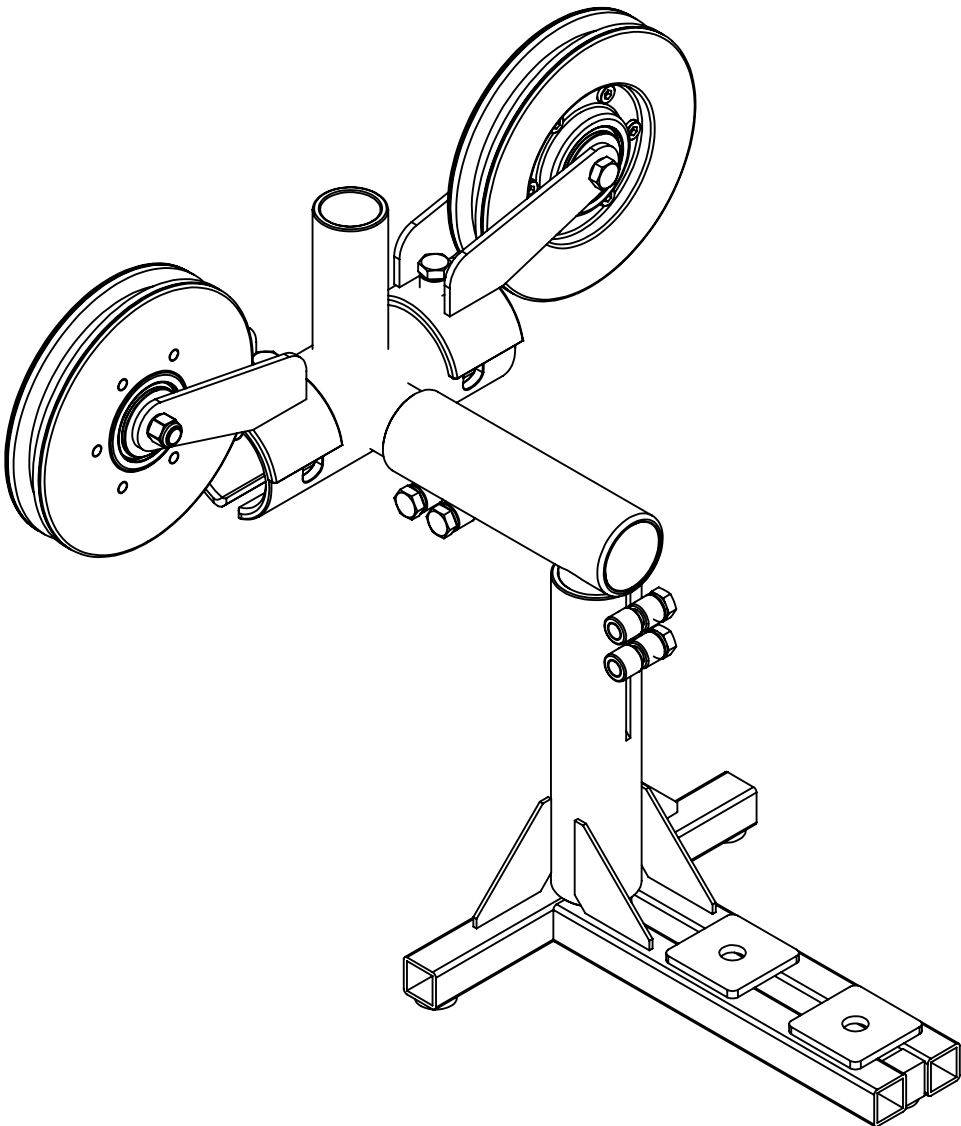
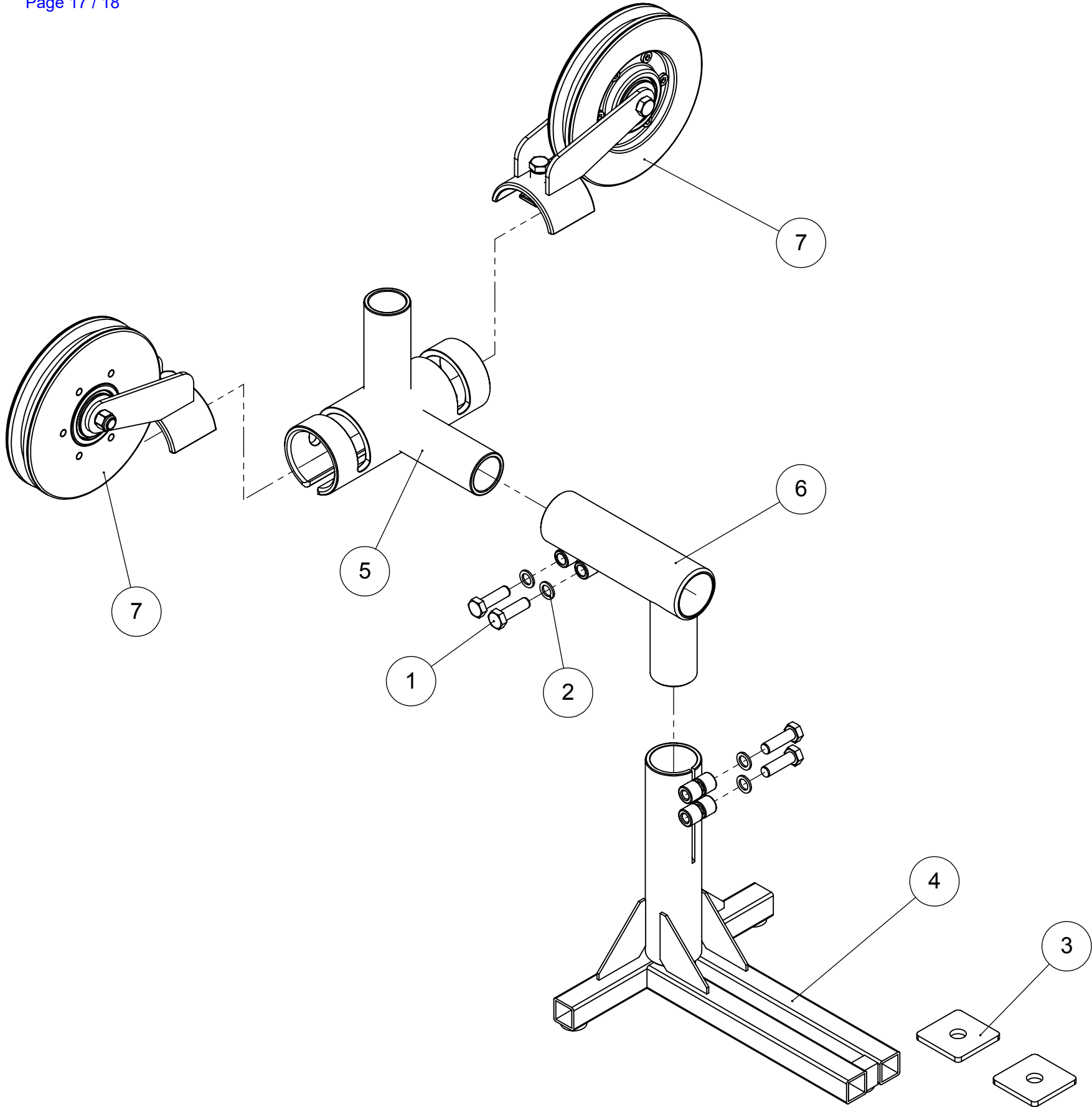
Assy. Number		WSP1	
Assy. Description		Satellite pulley, single cpl	
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com	
Revision	--03		
Drawn			
Approved			
Supercedes			
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		Drawing Size	A3
		SHEET 1 OF 3	



A-A

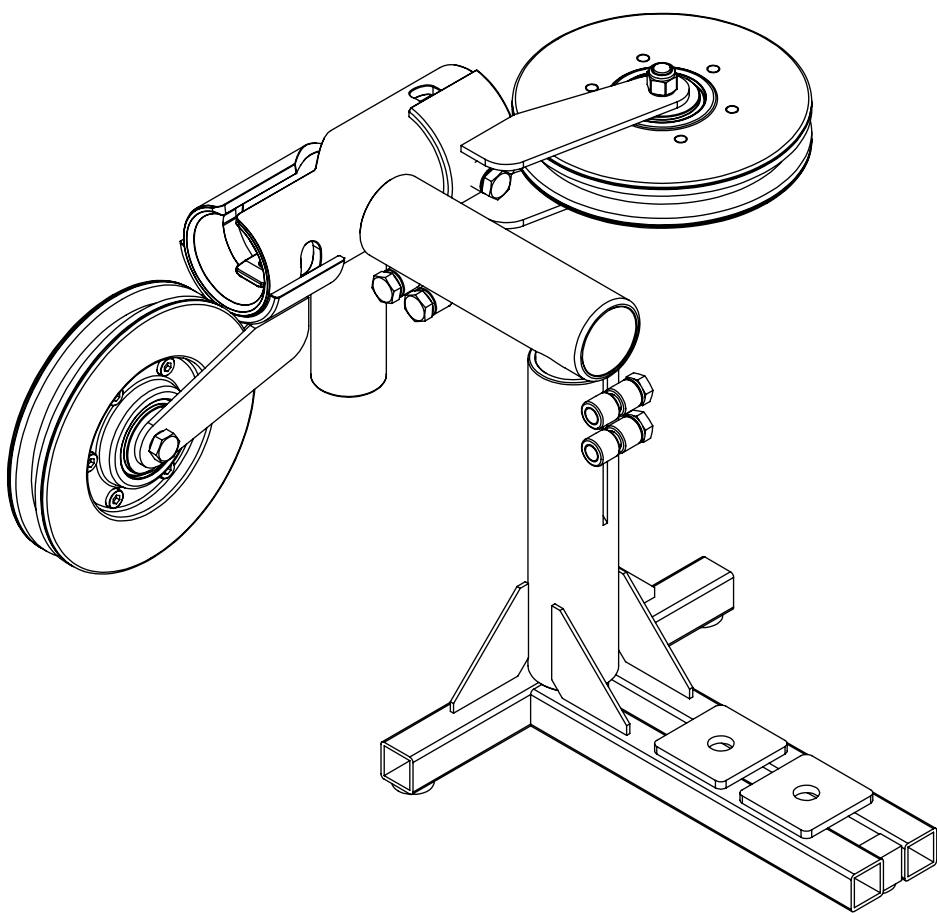
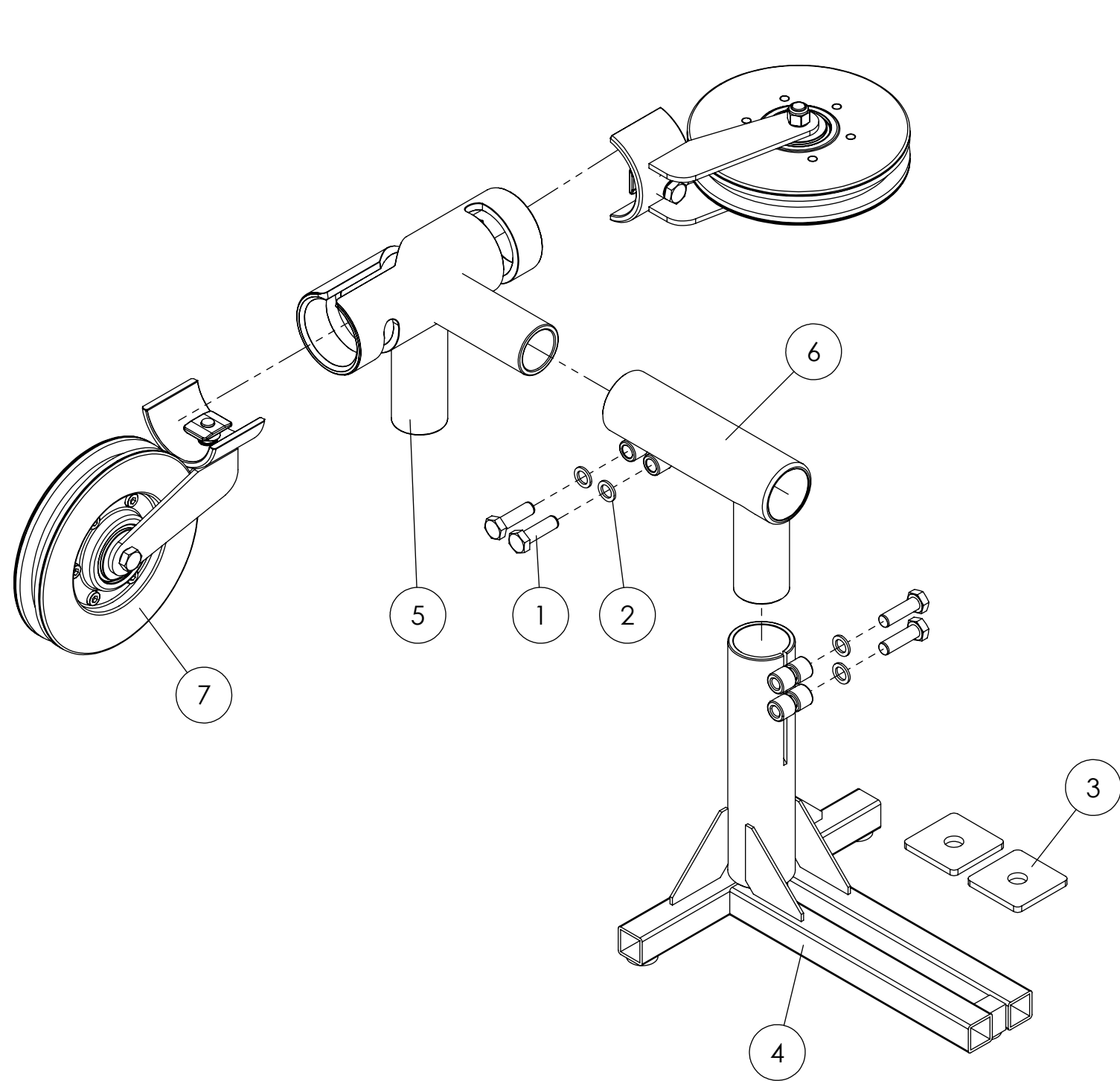


Assy. Number		WSP1		
Assy. Description		Satellite pulley, single cpl		
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com		
Revision	--03			
Drawn				
Approved				
Supersedes				
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		Drawing Size	A3	



ITEM NO.	PART/ASSY NUMBER	DESCRIPTION	QTY.
1	121112040-8.8FZ	Hex screw DIN933 M12 x 40 8.8Z	4
2	16401400	Plain washer 13 x 20 x 2 /M12	4
3	16441765	Square washer, 65x65x6 Ø17.5	2
4	43102100	Satellite wheel foot plate, T-type	1
5	50620501	Swivel wheel tube, straight, L=230	1
6	50621201	Link 90°, 50_60 mm	1
7	50628801	Swivel wheel assembly	2

Assy. Number		WSP2-90	
Assy. Description		Satellite pulley, straight 90° cpl	
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com	
Revision	--02		
Drawn			
Approved			
Supercedes			
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		Drawing Size	A3
		SHEET 1 OF 1	



ITEM NO.	PART/ASSY NUMBER	DESCRIPTION	QTY.
1	121112040-8.8FZ	Hex screw DIN933 M12 x 40 8.8Z	4
2	16401400	Plain washer 13 x 20 x 2 /M12	4
3	16441765	Square washer, 65x65x6 Ø17.5	2
4	43102100	Satellite wheel foot plate, T-type	1
5	50620601	Swivel tube assy, twisted groove	1
6	50621201	Link 90°, 50_60 mm	1
7	50628801	Swivel wheel assembly	2

Assy. Number		WSP2-180	
Assy. Description		Satellite pulley, angled 180° cpl	
Date		TRACTIVE Gjutargatan 54 S-781 70 Borlänge Tel +46 243 22 11 55 Fax +46 243 22 11 80 www.tractive.se / www.pentruder.com	
Revision	--01		
Drawn			
Approved			
Supercedes			
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		Drawing Size	A3
		SHEET 1 OF 1	